



**BRONZING BLUSH STICK WITH JOJOBA BUTTER**

A bronzing blush stick with **JOJOBA BUTTER**, which aids in creating a stick that glides on smoothly, and evenly distributes pigment. **JOJOBA BUTTER – LM** enhances slip in the formulation to allow for blending, while **JOJOBA BUTTER – HM** contributes to a semi-matte finish.

| <b>INCI NAME</b>                                            | <b>TRADE NAME</b>                      | <b>WT. %</b> |
|-------------------------------------------------------------|----------------------------------------|--------------|
| <b>Phase A</b>                                              |                                        |              |
| Hydrogenated Jojoba Oil                                     | <b>JOJOBA BUTTER – LM</b> <sup>1</sup> | 18.00        |
| Hydrogenated Jojoba Oil                                     | <b>JOJOBA BUTTER – HM</b> <sup>1</sup> | 2.00         |
| Pistacia Vera Seed Oil                                      | <b>PISTACHIO NUT OIL</b> <sup>1</sup>  | 10.00        |
| Jojoba Esters                                               | <b>JOJOBA ESTERS – 15</b> <sup>1</sup> | 20.00        |
| Propylene Glycol Dicaprylate/Dicaprate                      | Myritol <sup>2</sup>                   | 17.60        |
| Tocopheryl Acetate                                          | Vitamin E Acetate <sup>3</sup>         | 1.00         |
| Ascorbyl Palmitate                                          | Ascorbyl Palmitate                     | 0.05         |
| Propylparaben                                               | Propylparaben <sup>4</sup>             | 0.05         |
| Ceresin Wax                                                 | Ceresin 163/169 <sup>5</sup>           | 7.00         |
| Microcrystalline Wax                                        | Microwax 1275W <sup>5</sup>            | 3.00         |
| C20-40 Alcohols                                             | Performacol 425 <sup>6</sup>           | 1.00         |
| Glyceryl Tribehenate                                        | Syncrowax HR-C <sup>7</sup>            | 5.00         |
| <b>Phase B</b>                                              |                                        |              |
| Mica (and) Titanium Dioxide (and) Iron Oxides (and) Carmine | Gemtone Sunstone <sup>8</sup>          | 9.00         |
| Mica (and) Iron Oxides                                      | Colorona Bronze Fine <sup>9</sup>      | 1.00         |
| Silk Mica                                                   | Silk Mica <sup>9</sup>                 | 3.00         |
| Calcium Silicate                                            | Micro-Cel E <sup>10</sup>              | 2.00         |
| Fragrance                                                   | Hawaiian Rain <sup>11</sup>            | 0.30         |
|                                                             |                                        | 100.00       |

**Procedure**

Heat phase A to 95C with stirring until the solids are melted. Add Calcium Silicate with propeller mixing, then add remaining phase B while mixing. Pour at 65C, topping off again to minimize sink holes.

**Suppliers**

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|--------------------------------------|----------------------------|
| <sup>1</sup> Desert Whale Jojoba Co. | <sup>7</sup> Croda         |
| <sup>2</sup> Cognis                  | <sup>8</sup> Engelhard     |
| <sup>3</sup> DSM                     | <sup>9</sup> EMD Chemicals |
| <sup>4</sup> Ruger                   | <sup>10</sup> Celite       |
| <sup>5</sup> Ross                    | <sup>11</sup> Wellington   |
| <sup>6</sup> New Phase Technologies  |                            |

**~ MOISTURIZING ~ STRUCTURE ~**

This information is based on our present state of knowledge. No warranty is expressed or implied as to the use or application of this product. The suitability and safety of the final formulation should be confirmed in all respects by appropriate evaluation.